
FORM 11-K

SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D.C. 20549

TRANSITION REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934 For the transition period from July 1, 1997 to December 31, 1997

Commission File Number: 1-5318

A. Full title of the plan and the address of the plan, if different from that of the issuer named below:

THE KENNAMETAL THRIFT PLAN

 ${\tt B.}$ Name of issuer of the securities held pursuant to the plan and the address of its principal executive office:

Kennametal Inc. 1600 Technology Way P.O. Box 231 Latrobe, Pennsylvania 15650

THE KENNAMETAL THRIFT PLAN INDEX TO FINANCIAL STATEMENTS

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REPORT OF INDEPENDENT PUBLIC ACCOUNTANTS

To the Board of Directors of Kennametal Inc. and to the Kennametal Inc. ERISA Compliance Committee:

We have audited the accompanying statements of net assets available for plan benefits of The Kennametal Thrift Plan (the Plan) as of December 31, 1997 and June 30, 1997, and the related statements of changes in net assets available for plan benefits for the six months ended December 31, 1997, and the years ended June 30, 1997 and 1996. These financial statements and the schedules referred to below are the responsibility of the Plan's management. Our responsibility is to express an opinion on these financial statements and schedules based on our audits

We conducted our audits in accordance with generally accepted auditing standards. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by management, as well as evaluating the overall financial statement presentation. We believe that our audits provide a reasonable basis for our opinion.

In our opinion, the financial statements referred to above present fairly, in all material respects, the net assets available for plan benefits of the Plan as of December 31, 1997 and June 30, 1997, and the changes in net assets available for plan benefits for the six months ended December 31, 1997, and the years ended June 30, 1997 and 1996, in conformity with generally accepted accounting principles.

Our audits were made for the purpose of forming an opinion on the basic financial statements taken as a whole. The supplemental schedules of assets held for investment purposes and reportable transactions are presented for the purpose of additional analysis and are not a required part of the basic financial statements but are supplementary information required by the Department of Labor's Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974. The supplemental schedules and fund information have been subjected to the auditing procedures applied in the audits of the basic financial statements and, in our opinion, are fairly stated in all material respects in relation to the basic financial statements taken as a whole.

/s/ ARTHUR ANDERSEN LLP

Pittsburgh, Pennsylvania May 28, 1999

THE KENNAMETAL THRIFT PLAN STATEMENTS OF NET ASSETS AVAILABLE FOR PLAN BENEFITS DECEMBER 31, 1997 AND JUNE 30, 1997

	December 31, 1997 	June 30, 1997 	
ASSETS			
Receivables:			
Participant Contributions	\$ 203,191	\$ 410,565	
Employer Contributions	71,690	146,508	
Total Receivables	274,881	557,073	
General Investments:			
Putnam Mutual Funds	100,753,013	78,042,271	
Common/Collective Trusts-Fixed Income Fund		78,332,505	
Kennametal Inc. Common Stock		285,172	
Participant Loans	2,489,562	,	
Total General Investments	167,878,685	157,641,765	
NET ASSETS AVAILABLE FOR PLAN BENEFITS	\$168,153,566 =======	\$158,198,838 =======	

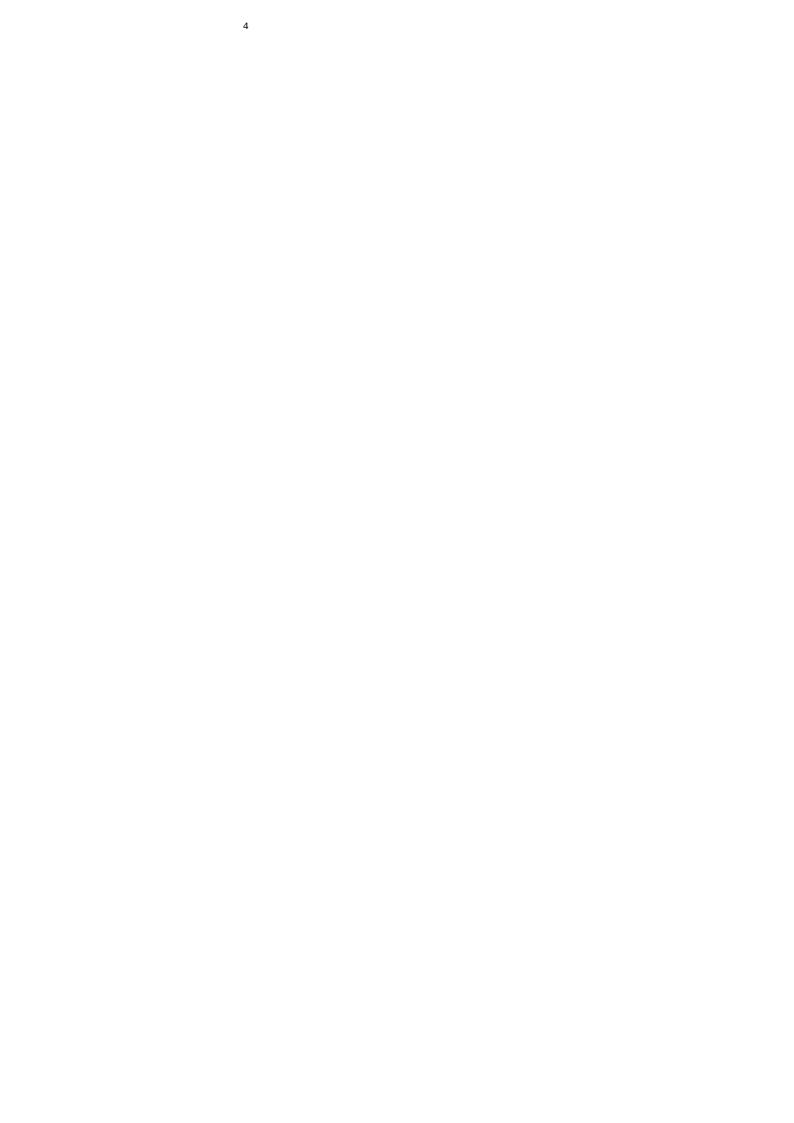
The accompanying notes are an integral part of these statements.

THE KENNAMETAL THRIFT PLAN STATEMENT OF CHANGES IN NET ASSETS AVAILABLE FOR PLAN BENEFITS FOR THE SIX MONTHS ENDED DECEMBER 31, 1997

				Putnam Mu	tual Funds	
	Totals	Primco Fund	Voyager	Asset Allocation Growth Balanced Incom	e Opportunities	Asset Allocation Growth
Net Assets at June 30, 1997				\$ 12,132,867 \$2,547,		\$ 744,475
Additions: Participant Contributions Employer Contributions Earnings on Investments	8,362,297 2,424,093	891,866 231,229	2,122,804 705,351	641,551 1,092, 203,155 344,	, ,	504,307 164,823
(includes interest on loans) Net Realized Gains (Losses) Net Unrealized Gains (Losses) Loan Repayments Other	8,584,842 1,747,936 912,480 67,166	2,109,053 21,987 65,438	3,717,980 1,446,404 2,218,132 59,120 181	972,553 1,036, 222,603 (17, (628,797) (671, 12,876 22, 387 -	282) 61,092 467) 339,402 912 47,814	189,643 3,743 (135,900) 10,408 585
Total Additions	22,098,814	3,319,573	10,269,972	1,424,328 1,806,		737,609
Deductions: Benefit Payments Loan Issues Loan Distributions	(10,422,051) (6,469)	(5,011,661) (719,481)	(3,923,488) (578,003)	(720,923) (213, (134,069) (79,		(36,085) (23,126)
Employee Withdrawals Administrative Fees Forfeitures	(1, 498, 314) (111, 497) (105, 755)	(865,541) (96,749) (72,447)	(366,918) (7,495) (19,169)	(50,446) (66, (1,703) (1, (4,987) (1,	, , ,	(14,098) (383) (1,089)
Total Deductions	(12,144,086)	(6,765,879)	(4,895,073)	(912,128) (361,		(74,781)
Net Transfers Between Funds		(12,244,517)	(710,104)	(235,133) 4,612,	502 3,578,030	1,141,483
Net Assets at December 31, 1997				\$ 12,409,934 \$8,604, ====================================		\$2,548,786 ======
	Putnam M	utual Funds				
	Asset Allocation Conservative	International Growth	Kennametal Common Stock	Contributions Receivable	Loan Fund	
Net Assets at June 30, 1997	\$ 739,612	\$ 1,298,280	\$ 285,172	2 \$ 557,073 \$	981,817	
Additions: Participant Contributions Employer Contributions	308,750 95,308	533,828 150,773	335,243 114,119	. , ,	 	
Earnings on Investments (includes interest on loans) Net Realized Gains (Losses)	132,472 5,059	192,385 (12,298)	12,038	3	 	
Net Unrealized Gains (Losses) Loan Repayments Other	(100,648) 5,892 294	(229,200) 14,932 	7, 11 3	3 L	(202,154) 	
Total Additions	447,127	650,420	628,097	(282,192)	(202,154)	
Deductions: Benefit Payments	(50,990)	(161,340)				
Loan Issues Loan Distributions	(17,931)	(28,891)	(18,476	s)	1,718,868 (6,469)	
Employee Withdrawals Administrative Fees	(13,554) (258)	(451)	(1,820)	(2,500)	
Forfeitures Total Deductions	(110)	(1,146)		·	 1 700 800	
Total Deductions	(82,843)	(210,790)	(58, 128		1,709,899	
Net Transfers Between Funds	1,263,565	1,454,887	1,139,287			
Net Assets at December 31, 1997	\$ 2,367,461	\$ 3.192.797	\$ 1,994.428	3 \$ 274.881 \$	2.489.562	

\$ 2,367,461 \$ 3,192,797 \$ 1,994,428 \$ 274,881 \$ 2,489,562

December 31, 1997



THE KENNAMETAL THRIFT PLAN STATEMENT OF CHANGES IN NET ASSETS AVAILABLE FOR PLAN BENEFITS FOR THE YEAR ENDED JUNE 30, 1997

					Putnar	m Mutual Fund	s
	Totals	Alliance Equity Fund	Alliance Balanced Fund 	Primco Fund	Voyager 	Asset Allocation Balanced	Growth & Income
Net Assets at June 30, 1996	\$134,650,201	\$ 47,290,863	\$ 9,573,308	\$77,786,030	\$	\$	\$
Additions: Participant Contributions Employer Contributions Earnings on Investments (includes interest on loans)	12,194,394 4,322,740 1,788,518	3,393,808 1,205,154	737,710 270,120	3,603,379 1,392,078 1,669,606	1,166,092 390,346	327,388 119,936 108,826	706,136 180,582 5,908
Net Realized Gains Net Unrealized Gains Other	9,052,496 6,129,984 10,999	4,847,699 	811,054 	3,073,961 10,999	268,869 5,029,097 	39,523 750,884 	1,265 63,087
Transfers From RSP Total Additions	3,673,020 37,172,151	9,446,661	1,818,884	3,673,020 13,423,043	 6,854,404	1,346,557	956,978
Total Additions							
Deductions: Benefit Payments Loan Issues Employee Withdrawals Administrative Fees	(12,534,412) (920,691) (165,308)	(3,082,379) (20,058)	(545,508) (4,103)	(8,521,140) (501,990) (705,624) (134,035)	(324,307) (390,306) (152,110) (5,869)	(51,811) (52,439) (27,827) (1,130)	(2,592) (7,792) (6,131) (27)
Forfeitures Total Deductions	(3,103) (13,623,514)	 	 	(2,215)	(713) (873,305)	(14)	(56)
Total Deductions	(13,623,514)	(3,102,437)	(549,611)	(9,865,004)	(873,305)	(133, 221)	(16,598)
Net Transfers Between Funds		(53,635,087)	(10,842,581)	(3,011,564)	51,551,377	10,919,531	1,606,732
Net Assets at June 30, 1997	\$158,198,838 =======	\$ =======	\$ =======		\$57,532,476 =======	, ,	, ,
	New Opportunities	Putnam M Asset Allocation Growth	utual Funds	Internation Growth	 Kennametal al Common Stock 	Contribution Receivable	
Net Assets at June 30, 1996	\$	\$	\$	\$	\$	\$	\$
Additions: Participant Contributions Employer Contributions	1,004,640 340,145	297,042 89,385	154,829 55,484	224, 424 74, 48		410,565 146,508	
Earnings on Investments	6,079 178,470 	 926 29,764 	3,395 1,169 10,145 	1,111 41,47(6 835		231
Total Additions	1,529,334	417,117	225,022	341, 49			231
TOTAL MADELONS							
Deductions: Benefit Payments Loan Issues Employee Withdrawals Administrative Fees Forfeitures	(1,792) (14,740) (13,847) (41)	(1,715) (3,791) (7,170) (10) (69)	(2,438) (2,742) (6) (36)	(4,72) (1,54) (1)	3) (3,367 0) (3,700 6) (13)))	 981,586
Total Deductions	(30,420)	(12,755)	(7,686)	(6,73	5) (7,328		981,586
Net Transfers Between Funds	1,548,535	340,113	522,276	963,51	37,150		
Net Assets at June 30, 1997	\$ 3,047,449 =======	\$ 744,475 =======	\$ 739,612 =======				,

THE KENNAMETAL THRIFT PLAN STATEMENT OF CHANGES IN NET ASSETS AVAILABLE FOR PLAN BENEFITS FOR THE YEAR ENDED JUNE 30, 1996

	Totals	Alliance Equity Fund	Alliance Balanced Fund	Primco Fund
Net Assets at June 30, 1995	\$ 116,820,745	\$ 30,746,840	\$ 7,265,236	\$ 78,808,669
Additions:				
Participant Contributions	10,612,045	4,022,032	981,881	5,608,132
Employer Contributions	3,770,394	1,352,178	339,157	2,079,059
Earnings on Investments	4,678,502			4,678,502
Net Realized Gains		7,511,068	1,040,011	
Transfers From Other Plans	68,273	51,080	13,740	3,453
Total Additions	27,680,293	12,936,358	2,374,789	12,369,146
Deductions:				
Benefit Payments	(9,620,295)	(2,082,222)	(500,900)	(7,037,173)
Administrative Fees	(230,542)	(30,570)	(6,761)	(193,211)
Total Deductions	(9,850,837)	(2,112,792)	(507,661)	(7,230,384)
Net Transfers Between Funds		5,720,457	440,944	(6,161,401)
Net Assets at June 30, 1996	\$ 134,650,201	\$ 47,290,863	\$ 9,573,308	\$ 77,786,030
,	=========	=========	=========	=======================================

The accompanying notes are an integral part of these statements.

THE KENNAMETAL THRIFT PLAN NOTES TO FINANCIAL STATEMENTS DECEMBER 31, 1997, JUNE 30, 1997 AND 1996

L. DESCRIPTION OF PLAN

The following general description of the Kennametal Thrift Plan (the Plan) is provided for general information purposes only. Participants should refer to the Plan document for complete information.

The Plan is a defined contribution employee benefit plan, established to encourage investment and savings for certain salaried and hourly employees of Kennametal Inc. and certain subsidiaries and to provide a method to supplement their retirement income benefits. The Plan provides a vehicle for employee savings with an added 401(k) tax-deferred feature. Kennametal Inc. is the Plan sponsor.

CORPORATE ACTIONS - During the fiscal year ended June 30, 1995, Kennametal Inc. acquired Adaptive Technologies Corporation (ATC). As a result of the acquisition, ATC's 401(k) plan was merged into the Plan during the fiscal year ended June 30, 1996. Effective March 1, 1997, the assets of the Kennametal Inc. Retirement Savings Plan (RSP) were merged into the Plan.

Effective January 1, 1998, the Plan year end was changed from a fiscal year end of June 30 to a December 31 year end.

ADMINISTRATION OF THE PLAN - Putnam Fiduciary Trust Company serves as the Trustee of the Plan. Prior to March 1, 1997, Kennametal Inc. served as Trustee of the Plan.

Putnam Investments functions as the recordkeeper for the Plan. Prior to March 1, 1997, Benefit Services Corporation, a firm providing defined contribution administration services, served as recordkeeper for the Plan.

PRIMCO Capital Management, Inc. (PRIMCO) serves as the investment manager for the fixed income fund of the Plan. The Equitable Life Assurance Society of the United States served as the investment manager and custodian for the Alliance Equity Fund and Alliance Balanced Fund (the Alliance Funds) through February 28, 1997. Effective March 1, 1997, the investments held in the Alliance Funds were transferred to certain mutual funds of Putnam Investments. Accordingly, Putnam Fiduciary Trust Company was appointed the investment manager and the custodian.

ELIGIBILITY - All eligible employees are entitled to become active participants of the Plan on the first day of the month coinciding with or following the completion of ten (10) days of service. Under present federal income tax law, employer contributions and all earnings of the Plan do not constitute taxable income to the participants until withdrawn from the Plan by the participants.

VESTING - Employee contributions are fully vested. Employer matching contributions are fully vested after the third anniversary of the participant's employment date. Forfeitures of employer contributions as a result of withdrawals, terminations, etc., reduce the amount of future contributions required by the employer.

PARTICIPANT ACCOUNTS - A separate account is maintained for each participant in the Plan, reflecting contributions, investments, investment gains and losses, distributions, loans, withdrawals and transfers.

CONTRIBUTIONS - The Plan allows participants to elect a contribution rate (either before-tax, after-tax, or a combination of both) of 2% - 12% of the employee's base salary. Employer contributions equal 50% of the participant contribution up to a maximum of 3% of the participant's salary. Employer contributions are made concurrently with participant contributions. The participants can elect to have their contributions invested in the different investment funds available under the Plan.

DISTRIBUTIONS - Distributions to participants due to disability, retirement, hardship or death are payable in either a lump sum, periodic payments for a period not to exceed ten (10) years, or through the purchase of an annuity at the participant's election.

PARTICIPANT LOANS - Effective June 2, 1997, a participant may borrow up to the lesser of \$50,000 or 50% of his or her vested account balance, with a minimum loan amount of \$1,000. Loans are repayable through payroll deductions over a period not to exceed five years. If the proceeds are used to acquire a participant's principal residence, the repayment period shall be no more than 15 years. The interest rate is determined by the Plan Administrator based on existing market conditions and is fixed over the life of the loan. The interest rate at December 31, 1997, was 9.5%. There were no delinquent loans as of December 31, 1997 or June 30, 1997.

INVESTMENTS - Investment contracts placed by PRIMCO represented investment of combined assets for both the RSP and the Plan until the merger of these plans as of March 1, 1997.

Effective March 1, 1997, Kennametal Inc. common stock was added as an investment option to the Plan.

A participant may direct contributions to any of the following investment options:

PRIMCO Stable Value Fund - Investments of this fixed income fund consist of traditional investment contracts issued by insurance companies, banks and other financial institutions (or corporations), asset-backed investment contracts, synthetic investment contracts and short-term investments.

Putnam Voyager Fund - This fund seeks aggressive capital appreciation by investing in a combination of stocks of small companies expected to grow over time as well as in stocks of larger, more established corporations.

Putnam Asset Allocation: Balanced Portfolio - For investors who want an investment with moderate risk and the potential for moderate growth, this fund seeks a balance between the relative stability of bonds and the fluctuation of stocks, in efforts to reduce overall risk.

The Putnam Fund for Growth & Income - This fund seeks growth and income by investing in attractively priced stocks of companies that offer long-term growth potential while also providing income.

Putnam New Opportunities Fund - This fund seeks long-term capital appreciation by investing primarily in common stocks of companies within certain emerging industry groups that Putnam Management believes offer above-average potential for growth.

Putnam Asset Allocation: Growth Portfolio - For more aggressive investors who will accept more risk in exchange for a higher growth potential, this fund seeks diversification among different types of stocks, with some investments in bonds and money market funds.

Putnam Asset Allocation: Conservative Portfolio - For investors who are willing to assume a reduced potential for growth in exchange for less risk, this fund seeks to reduce overall risk through substantial investments in investment-grade bonds, with some investments in stocks to help stay ahead of inflation.

Putnam International Growth Fund - This fund seeks capital appreciation by investing in a diversified portfolio of companies located outside the United States.

Kennametal Common Stock Fund - This fund consists entirely of Kennametal Inc. common stock, for investors who want to participate in the growth of Kennametal Inc. as part owners of Kennametal Inc.

Effective March 1, 1997, the investments of the Alliance Funds were transferred to two mutual funds, the Putnam Voyager Fund and the Putnam Asset Allocation: Balanced Portfolio Fund. Investments of the Alliance Equity Fund consisted solely of common stocks whereas the Alliance Balanced Fund's investments were a combination of stocks, bonds, cash and convertible securities.

ACCOUNTING POLICIES

BASIS OF ACCOUNTING - The financial statements of the Plan are maintained on the accrual basis of accounting.

INVESTMENTS - Investment transactions are recorded on a trade date basis, and revenues are recorded on an accrual basis of accounting. Investments in mutual funds, Kennametal Inc. common stock and other short-term investments are stated at fair value as measured by readily available market prices; benefit-responsive investment contracts are valued at contract value. According to the provisions of AICPA Statement of Position (SOP) 94-4, "Reporting of Investment Contracts Held by Health and Welfare Benefit Plans and Defined-Contribution Pension Plans," guaranteed investment contracts of defined contribution plans are considered to be fully benefit-responsive. As a result, these contracts are accounted for at contract value in the accompanying financial statements. PRIMCO Capital Management, Inc. certified that all the investment contracts held in the Fixed Income Fund are fully benefit-responsive. The difference between the contract value and the fair value of all investment contracts was \$777,974 and \$386,498 at December 31, 1997 and June 30, 1997, respectively. The crediting interest rates on the contracts ranged from 5.05% to 7.55% at December 31, 1997, from 4.88% to 8.15% at June 30, 1997, and from 4.88% to 7.87% at June 30, 1996.

INVESTMENT INCOME - Interest and dividend income are recorded in the period earned. Gains and losses on securities sold or redeemed are determined on the basis of specific identification.

PLAN EXPENSES - Investment management, recordkeeping and other administrative fees and expenses of the Plan are paid from assets and income of the Plan.

REALIZED/UNREALIZED GAINS AND LOSSES - Realized gains and losses on investments sold or redeemed and unrealized gains and losses are determined using the average cost method based on the beginning market value.

USE OF ESTIMATES IN PREPARATION OF FINANCIAL STATEMENTS - The preparation of financial statements in conformity with generally accepted accounting principles requires the plan administrator to make estimates and assumptions that affect the amounts reported in the financial statements and accompanying notes. Actual results may differ from these estimates.

 $\label{lem:reclassified} \textbf{RECLASSIFICATIONS} \ - \ \textbf{Certain prior year balances have been reclassified to conform to the current year presentation.}$

INVESTMENTS EXCEEDING FIVE PERCENT OF NET ASSETS

The fair market values of individual investments that represent five percent or more of the Plan's total plan assets as of December 31, 1997 and June 30, 1997, were as follows:

	December 31, 1997	June 30, 1997
Common/Collective Trusts - Fixed Income Fund Putnam Mutual Funds -	\$ 62,641,682	\$ 78,332,505
Voyager	62,197,271	57,532,476
Asset Allocation - Balanced Portfolio	12,409,934	12,132,867
New Opportunities	9,432,393	
Growth & Income	8,604,371	

4. COMMON TRUST ASSETS AND INCOME

The Plan's interest in the assets of the common trust is included in the accompanying Statements of Net Assets Available for Plan Benefits. During the plan year ended June 30, 1997, all of the assets of the RSP were merged into the Plan. Accordingly, there were no assets held by the RSP as of December 31, 1997 or June 30, 1997.

Common trust income allocated to the participating plans for the six months ended December 31, 1997, and the years ended June 30, 1997 and 1996, were as follows:

	Six Months Ended		
	December 31,	Years Ended	June 30,
	1997	1997	1996
Thrift Plan	\$2,109,053	\$4,866,795	\$4,678,502
Retirement Savings Plan (as of March 1, 1997)		140,343	186,930
Total Earnings on Investments	\$2,109,053	\$5,007,138	\$4,865,432
	======	=======	=======

OUALIFICATION OF PLAN

The Plan has been determined by the Internal Revenue Service to be qualified under the Internal Revenue Code. The Internal Revenue Service issued a favorable determination on April 23, 1996. Plans that are qualified under regulations of the Internal Revenue Service are not subject to federal income taxes.

PLAN TERMINATION

Although it has not expressed any intent to do so, Kennametal Inc. has the right to terminate the Plan at any time, subject to the provisions of the Employee Retirement Income Security Act of 1974. In the event of Plan termination, the accounts of all participants will become fully vested and non-forfeitable.

7. CONTRIBUTIONS RECEIVABLE

As of December 31, 1997, the Plan recorded contributions receivable from the employer and the participants in the amount of \$274,881. This amount is recorded as an asset in the accompanying statements in accordance with generally accepted accounting principles. However, this amount is not recorded as an asset in the Plan's Form 5500 as the Trustee prepares this Form using the cash-basis method of accounting.

8. BENEFIT PAYABLE

As of June 30, 1996, the Plan was liable for participant benefits due but unpaid in the amount of \$2,102,139. This amount is recorded as a liability in the Plan's Form 5500; however, this amount is not recorded as a liability in the accompanying Statements of Net Assets Available for Plan Benefits in accordance with generally accepted accounting principles. It is included in the total benefit payments in the accompanying Statements of Changes in Net Assets Available for Plan Benefits for the year end June 30, 1997. As of December 31, 1997 and June 30, 1997, the Plan was not liable for participant benefits due but unpaid.

9. SUBSEQUENT EVENT

During fiscal 1997 and 1998, Kennametal Inc., through a majority-owned subsidiary, acquired six companies, each sponsoring a defined contribution employee benefit plan. On February 9, 1999, a resolution was unanimously approved by the Kennametal Inc. ERISA Compliance Committee authorizing Putnam to act as Trustee for the assets of these six plans when these plans are merged into the Plan. These six plans will be merged into the Plan as soon as it is practicable.

THE KENNAMETAL THRIFT PLAN ITEM 27a - SCHEDULE OF ASSETS HELD FOR INVESTMENT PURPOSES DECEMBER 31, 1997

Identity of Issue	Description of Investment	Cost	Current Value
	Security Backed Investments		
Bankers Trust	Bankers Trust (Del) Basic, Contract No.: 97-883THT Maturity: 12/30/00, Yield: 7.11%	\$ 8,625,942	2 \$ 8,818,060
Transamerica Life	Transamerica Life & Annuity, Contract No.: 76543 Maturity: 11/15/04, Yield: 6.44%	6,390,94	6,499,497
Allstate Life	Allstate Life Ins. Co., Contract No.: GA-31007 Maturity: 3/1/98, Yield: 6.19%	2,260,669	2,272,919
John Hancock	John Hancock Mutual Life, Contract No.: 7562 Maturity: 5/1/07, Yield: 7.40%	4,418,503	3 4,592,217
Mass Mutual	Mass Mutual Life Ins. Co., Contract No.: 10480 Maturity: 7/5/02, Yield: 6.27%	3,888,798	3,909,116
Metropolitan Life	Metropolitan Life Ins. Co., Contract No.: 13708 Maturity: 1/2/01, Yield: 6.75%	7,227,415	7,344,339
New York Life	New York Life Ins. Co., Contract No.: 20032-18D Maturity: 1/22/98, Yield: 5.46%	775,412	2 773,267
Peoples	Peoples Security Life, Contract No.: 00028TR Maturity: 3/30/07, Yield: 6.63%	7,442,330	7,551,350
CDC	Caisse des Depots, Contract No.: 220-01 Maturity: 12/31/99, Yield: 6.19% Caisse des Depots, Contract No.: 220-02	559,425	5 560,596
	Maturity: 12/12/02, Yield: 6.02%	1,003,048	949,946
	Total Security Backed Investments	42,592,483	
	General Account Investments		
Canada Life	Canada Life Assurance Co., Contract No.: 45798 Maturity: 1/4/99, Yield: 5.36%	4,205,968	3 4,197,489
Metropolitan Life	Metropolitan Life Ins. Co., Contract No.: 13678 Maturity: 2/4/00, Yield: 5.55%	3,033,485	l 3,002,858
Metropolitan Life	Metropolitan Life Ins. Co., Contract No.: 13852 Maturity: 10/1/99, Yield: 7.55%	2,530,762	2,592,424

THE KENNAMETAL THRIFT PLAN ITEM 27a - SCHEDULE OF ASSETS HELD FOR INVESTMENT PURPOSES DECEMBER 31, 1997

Identity of Issue	Description of Investment	Cost	Current Value
New York Life	New York Life Ins. Co., Contract No.: 30334 Maturity: 4/3/00, Yield: 6.45%	\$ 3,074,219	\$ 3,094,362
Sun Life	Sun Life Ass. Canada (US), Contract No.: S-0892-G Maturity: 10/1/98, Yield: 5.05%	4,900,962	4,886,207
John Hancock	John Hancock Mutual Life, Contract No.: 6406-1 Maturity: 8/1/02, Yield: 5.90%	48,809	47,898
	Total General Account Investments	17,794,201	17,821,238
	Cash & Equivalents		
*Putnam	Putnam Fiduciary Trust, Contract No.: 522619 Maturity: 1/1/98, Yield: 5.82%	2,327,111	2,327,111
	Putnam Mutual Funds		
*Putnam *Putnam *Putnam *Putnam *Putnam *Putnam *Putnam	Putnam Voyager Fund Putnam Asset Allocation - Balanced Portfolio The Putnam Fund for Growth & Income Putnam New Opportunities Fund Putnam Asset Allocation - Growth Portfolio Putnam Asset Allocation - Conservative Portfolio Putnam International Growth Fund	54,950,042 12,287,848 9,212,751 8,914,521 2,654,922 2,457,964 3,380,521	62,197,271 12,409,934 8,604,371 9,432,393 2,548,786 2,367,461 3,192,797
	Total Putnam Mutual Funds	93,858,569	100,753,013
	Kennametal Inc. Common Stock		
*Putnam	Kennametal Inc. Common Stock	1,846,401	1,994,428
	Loans to Participants		
*Participants	Loans to Participants, Maturities: From July 1998 to November 2012, Yield: 8.36%		2,489,562
	Total Investments	\$ 158,418,765 ========	\$ 168,656,659 =======

^{*} Party-in-interest.

THE KENNAMETAL THRIFT PLAN ITEM 27d - SCHEDULE OF REPORTABLE TRANSACTIONS (a) FOR THE SIX MONTHS ENDED DECEMBER 31, 1997

Identity of Party Involved	Description of Investment	Purchase Price	Selling Price	Cost of Asset	Current Value of Asset on Transaction Date	Net Gain
*Putnam	The Putnam Fund for Growth and Income	\$ 8,628,051	\$	\$ 8,628,051	\$	\$
*Putnam	Putnam Voyager Fund	13,067,601	12,067,341	13,067,601	10,620,937	1,446,404
*Putnam	PRIMCO Stable Value Fund	8,193,736	23,886,878	8,193,736	23,886,874	4

⁽a) Represents transactions or a series of transactions in excess of 5% of the fair value of the Plan assets at the beginning of the year.

^{*} Party-in-interest.

SIGNATURES

THE PLAN. Pursuant to the requirements of the Securities Exchange Act of 1934, the plan administrator of the Kennametal Thrift Plan has duly caused this annual report to be signed on its behalf by the undersigned, hereunto duly authorized, in Unity Township, Westmoreland County, Commonwealth of Pennsylvania.

KENNAMETAL THRIFT PLAN

Date: June 24, 1999 By: /s/ AMY DOVERSPIKE

Amy Doverspike Plan Administrator

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1 EXHIBIT 23

CONSENT OF INDEPENDENT PUBLIC ACCOUNTANTS

As independent public accountants, we hereby consent to the incorporation by reference of our reports, included in this Form 11-K, into the Company's previously filed Registration Statement on Form S-8, Registration No. 333-18423, relating to the Kennametal Thrift Plan.

Pittsburgh, Pennsylvania June 23, 1999