UNITED STATES SECURITIES AND EXCHANGE COMMISSION

WASHINGTON, D.C. 20549

FORM 8-K

CURRENT REPORT PURSUANT TO SECTION 13 OR 15(D) OF THE SECURITIES EXCHANGE ACT OF 1934

Date of report (Date of earliest event reported): April 27, 2005

Kennametal Inc.

(Exact Name of Registrant as Specified in Its Charter)

Pennsylvania

(State or Other Jurisdiction of Incorporation)

1-5318 25-0900168

(Commission File Number)

(IRS Employer Identification No.)

World Headquarters 1600 Technology Way P.O. Box 231

Latrobe, Pennsylvania 15650-0231

(Address of Principal Executive Offices) (Zip Code)

Registrant's telephone number, including area code: (724) 539-5000

(Former Name or Former Address, if Changed Since Last Report)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2. below):

- o Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- o Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- o Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- o Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

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Item 2.02 Results of Operations and Financial Condition

On April 27, 2005, Kennametal issued a press release announcing financial results for its third quarter ended March 31, 2005.

The press release contains certain non-GAAP financial measures, including gross profit, operating expense, operating income, other (income) / expense, net income and diluted earnings per share in each case excluding special items. The special items include: FSS goodwill impairment charge, loss on assets held for sale, restructuring charges, Widia integration costs, pension curtailment, gain on Toshiba investment, and charges related to a note receivable. The press release also contains free operating cash flow, debt to capital, and adjusted return on invested capital, which are also non-GAAP measures and are defined below.

Kennametal management excludes these items in measuring and compensating internal performance to more easily compare the Company's financial performance period to period. Kennametal management believes that presentation of these non-GAAP financial measures provides useful information about the results of operations of the Company for the current, past and future periods.

Management believes that the investor should have available the same information that management uses to assess operating performance, determine compensation, and assess the capital structure of the Company. These non-GAAP measures should not be considered in isolation or as a substitute for the most comparable GAAP measures. Non-GAAP financial measures utilized by the Company may not be comparable to non-GAAP financial measures used by other companies.

Free Operating Cash Flow

Free operating cash flow is a non-GAAP financial measure and is defined as cash provided by operations (in accordance with GAAP) less capital expenditures plus proceeds from disposals of fixed assets. Management considers free operating cash flow to be an important indicator of Kennametal's cash generating capability because it better represents cash generated from operations that can be used for strategic initiatives (such as acquisitions), dividends, debt repayment and other investing and financing activities.

Debt to Capital

Debt to equity in accordance with GAAP is defined as total debt divided by shareowners' equity. Debt to capital is a non-GAAP financial measure and is defined by Kennametal as total debt divided by total shareowners' equity plus minority interest plus total debt. Management believes that this financial measure provides additional insight into the underlying capital structuring and performance of the Company.

Adjusted Return on Invested Capital

Adjusted Return on Invested Capital is a non-GAAP financial measure and is defined as the previous 12 months net income, adjusted for interest expense and special items, divided by the sum of the previous 12 months average balances of debt, securitized accounts receivable, minority interest and shareowners' equity. Management believes that this financial measure provides additional insight into the underlying capital structuring and performance of the Company. Management utilizes this non-GAAP measure in determining compensation and assessing the operations of the Company.

A copy of the Company's earnings announcement is furnished under Exhibit 99.1 attached hereto. Reconciliations of the above non-GAAP financial measures are included in the earnings announcement.

Additionally, during our quarterly teleconference we may use various other non-GAAP financial measures to describe the underlying operating results. Accordingly, we have compiled below certain reconciliations as required by Regulation G.

Primary Working Capital

Primary working capital is a non-GAAP presentation and is defined as accounts receivable, net plus inventories, net minus accounts payable. The most directly comparable GAAP measure is working capital, which is defined as current assets less current liabilities. We believe primary working capital better represents Kennametal's performance in managing certain assets and liabilities controllable at the business unit level and is used as such for internal performance measurement.

EBIT

EBIT is an acronym for Earnings Before Interest and Taxes and is not a calculation in accordance with GAAP. The most directly comparable GAAP measure is net income. However, we believe that EBIT is widely used as a measure of operating performance and we believe EBIT to be an important indicator of the Company's operational strength and performance. Nevertheless, the measure should not be considered in isolation or as a substitute for operating income, cash flows from operating activities or any other measure for determining liquidity that is calculated in accordance with GAAP. Additionally, Kennametal will adjust EBIT for restructuring charges, interest income, and other items. Management uses this information in reviewing operating performance and in the determination of compensation.

EBITDA

EBITDA is an acronym for Earnings Before Interest, Taxes, Depreciation and Amortization and is not a calculation in accordance with GAAP. The most directly comparable GAAP measure is net income. However, we believe that EBITDA is widely used as a measure of operating performance and we believe EBITDA to be an important indicator of the Company's operational strength and performance. Nevertheless, the measure should not be considered in isolation or as a substitute for operating income, cash flows from operating activities or any other measure for determining liquidity that is calculated in accordance with GAAP. Additionally, Kennametal will adjust EBITDA for restructuring charges, interest income, and other items. Management uses this information in reviewing operating performance and in the determination of compensation.

Adjusted Sales

Kennametal adjusts current period sales as reported under GAAP for specific items including foreign currency translation. Management believes that adjusting the current period sales as reported under GAAP yields a more consistent comparison of year over year results and provides additional insight into the underlying operations. Management uses this information in reviewing operating performance and in the determination of compensation.

Adjusted Gross Profit

Kennametal adjusts gross profit as recorded under GAAP for specific items including Widia integration, restructuring and asset impairment charges. Management believes that the adjusted gross profit information is an important indicator of the Company's underlying operating performance.

Management uses this information in reviewing operating performance and in the determination of compensation.

Operating Expense Reconciliation

Kennametal adjusts operating expense as reported under GAAP for Widia integration costs and current period foreign exchange. Management believes that the adjusted operating expense provides additional insight into the underlying operations. Management uses this information in reviewing operating performance and in the determination of compensation.

SUPPLEMENTAL INFORMATION AND RECONCILIATIONS

FINANCIAL HIGHLIGHTS

RECONCILIATION OF PRIMARY WORKING CAPITAL TO GAAP WORKING CAPITAL (Unaudited)

	Marc	
	2005	2004
Current assets	\$ 885,829	\$ 790,892
Current liabilities	458,464	340,743
Working capital in accordance with GAAP	\$ 427,365	\$ 450,149
		
Excluding items:		
Cash and cash equivalents	(34,792)	(27,528)
Deferred income taxes	(98,063)	(88,480)
Other current assets	(82,822)	(38,803)
Total excluded current assets	\$(215,677)	\$(154,811)
Adjusted current assets	670,152	636,081
·		
Short-term debt, including notes payable	(56,225)	(8,193)
Accrued liabilities	(259,971)	(200,304)
Total excluded current liabilities	\$(316,196)	\$(208,497)
Total chemical current manages	<u> </u>	<u> </u>
Adjusted current liabilities	142,268	132,246
ragastea current naomaes	142,200	152,240
Primary working capital	\$ 527,884	\$ 503,835
Filliary working capital	\$ 327,004	\$ 303,033
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FINANCIAL HIGHLIGHTS (Continued)

KENNAMETAL INC. EBIT RECONCILIATION (Unaudited)

	Ma	er Ended rch 31,	Nine Months Ended March 31,		
Not income as vancuted	2005 \$ 30,650	\$ 24,070	2005 \$ 81,551	\$ 43,727	
Net income, as reported	\$ 30,650	\$ 24,070	\$ 81,551	\$ 43,727	
As % of sales	5.1%	4.6%	4.8%	3.1%	
Add back:					
Interest	6,803	6,332	19,380	19,479	
Taxes	18,933	11,579	39,540	21,345	
EBIT	56,386	41,981	140,471	84,551	
Additional adjustments:					
Minority interest	1,449	533	3,354	1,632	
Restructuring and asset impairment charges (1)	4,707	_	4,707	6,520	
Loss on assets held for sale	1,546	_	1,546	_	
Widia integration	_	_	_	1,559	
Pension curtailment	_	_	_	1,299	
Gain on Toshiba investment	_	_	_	(4,397)	
Note receivable	_	_	_	2,000	
Interest income	(828)	(376)	(2,078)	(1,251)	
Securitization fees	868	356	2,205	1,236	
Adjusted EBIT	<u>\$ 64,128</u>	\$ 42,494	\$150,205	\$ 93,149	
Adjusted EBIT as % of sales	10.7%	8.1%	8.9%	6.5%	
Depreciation expense	16,208	16,299	46,646	47,183	
Intangible amortization	723	614	1,894	1,570	
Adjusted EBITDA	\$ 81,059	\$ 59,407	\$198,745	\$141,902	

⁽¹⁾ For the nine months ended March 31, 2004, includes charges in cost of goods sold and restructuring expense.

MSSG SEGMENT (Unaudited)

	Quarter Marc		Nine Months Ended March 31,	
	2005	2004	2005	2004
Sales, as reported	\$357,197	\$317,506	\$1,009,297	\$872,128
Foreign currency exchange	(12,651)		(35,920)	
Adjusted sales	\$344.546	\$317,506	\$ 973,377	\$872,128
				

MSSG EBIT (Unaudited)

		Quarter Ended March 31,		Nine Months Ended March 31,	
		2005	2004	2005	2004
MSSG operating income, as reported	\$ 5	53,555	\$ 36,751	\$135,150	\$ 82,937
As % of sales		15.0%	11.6%	13.4%	9.5%
Other income (expense)		513	(26)	1,246	1,940
EBIT	5	54,068	36,725	136,396	84,877
Adjustments:					
MSSG restructuring (1)		_	_	_	5,023
Widia integration		<u> </u>			1,511
EBIT, excluding special items	<u>\$ 5</u>	54,068	\$ 36,725	\$136,396	\$ 91,411
As % of sales		15.1%	11.6%	13.5%	10.5%

⁽¹⁾ Includes charges in cost of goods sold and restructuring expense

FINANCIAL HIGHLIGHTS (Continued)

AMSG SEGMENT (Unaudited)

		Quarter Ended March 31,		ths Ended
	2005	2004	2005	2004
Sales, as reported	\$135,460	\$111,464	\$375,673	\$299,846
Foreign currency exchange	(2,557)		(7,517)	
Adjusted sales	\$132,903	\$111,464	\$368,156	\$299,846

AMSG SEGMENT (Unaudited)

		Quarter Ended March 31,		
AMSG operating income, as reported	2005 \$ 22,21	2004 11 \$ 15,146	\$ 50,613	\$ 36,375
As % of sales		.4% 13.6%		12.1%
Other (expense) income	(52	23) 55	(1,199)	1,115
EBIT	21,68	15,201	49,414	37,490
Adjustments:				
AMSG restructuring (1)	-		_	1,497
Widia integration	-		_	48
EBIT, excluding special items	\$ 21,68	<u>\$ 15,201</u>	\$ 49,414	\$ 39,035
As % of sales	16	.0% 13.6%	13.2%	13.0%

⁽¹⁾ Includes charges in cost of goods sold and restructuring expense

J&L SEGMENT (Unaudited)

	Quarter Ended March 31, 2005 2004		Nine Months Ended March 31, 2005 2004	
Sales, as reported	\$ 67,054	\$ 60,074	\$189,809	\$158,554
Foreign currency exchange	(327)		(1,515)	
Adjusted sales	\$ 66,727	\$ 60,074	\$188,294	\$158,554
J&L EBIT (Unaudited)				
	Quarter I March 2005	31, 2004	Nine Mont March 2005	2004
J&L operating income, as reported	\$ 7,915	\$ 6,419	\$ 19,502	\$ 13,410
As % of sales	11.8%	10.7%	10.3%	8.5%
Other (expense) income	(1)	(2)	8	23
EBIT	7,914	6,417	19,510	13,433
Adjustments		<u> </u>		
EBIT, excluding special items	\$ 7,914	\$ 6,417	\$ 19,510	\$ 13,433
As % of sales	11.8%	10.7%	10.3%	8.5%
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FSS SEGMENT (Unaudited)

		rter Ended arch 31,		nths Ended ch 31,
Sales, as reported	\$ 37,644		\$ 110,230	\$ 99,055
Foreign currency exchange	(229)		(588)	
Adjusted sales	\$ 37,415	\$ 35,186	\$109,642	\$ 99,055
FSS EBIT (Unaudited)				
	Quarter E March 2005		Nine Month March 2005	
FSS operating income (loss), as reported	\$ (5,036)	\$ 376	\$ (4,370)	\$ (64)
As % of sales	(13.4%)	1.1%	(4.0%)	(0.1%)
Other (expense) income	4		4	2
EBIT	(5,032)	376	(4,366)	(62)
Adjustments:				
FSS goodwill impairment charge	4,707	_	4,707	_
Loss on assets held for sale	1,546		1,546	
EBIT, excluding special items	<u>\$ 1,221</u>	\$ 376	<u>\$ 1,887</u>	<u>\$ (62)</u>
As % of sales	3.2%	1.1%	1.7%	(0.1%)

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RECONCILIATION TO GAAP – GROSS PROFIT (Unaudited)

	Quarter Ended March 31.					Nine Mont March		
	2005	As a % of Sales	2004	As a % of Sales	2005	As a % of Sales	2004	As a % of Sales
Gross profit	\$211,261	35.4%	\$175,854	33.5%	\$566,070	33.6%	\$467,593	32.7%
Widia integration and restructuring charges	_	0.0%	_	0.0%	_	0.0%	2,961	0.2%
Pension curtailment		0.0%		0.0%		0.0%	779	0.1%
Gross profit, excluding special items	\$211,261	35.4%	\$ 175,854	33.5%	\$566,070	33.6%	\$471,333	33.0%

OPERATING EXPENSE RECONCILIATION (Unaudited)

	Quarter Ended March 31,		Nine Months Ended March 31,	
Operating expense, as reported	2005 \$147,968	\$132,218	\$418,430	\$378,180
Loss on assets held for sale	(1,546)	_	(1,546)	_
Integration costs	_	_	_	(1,448)
Pension curtailment	_	_	_	(520)
Note receivable	_	_	_	(1,817)
Operating expense, excluding special items	146,422	132,218	416,884	374,395
Less:				
Unfavorable foreign exchange	3,342		10,543	
Operating expense, excluding special items and foreign exchange	\$ 143,080	\$132,218	\$406,341	\$374,395

Item 9.01 Financial Statements and Exhibits

(c) Exhibits

99.1. Fiscal 2005 Third Quarter Earnings Announcement

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Signatures

Pursuant to the requirements of the Securities Exchange Act of 1934, as amended, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

		KENNAMETAL INC.
Date: April 27, 2005	By:	/s/ Timothy A. Hibbard
	•	Timothy A. Hibbard
		Corporate Controller and Chief
		Accounting Officer



FROM: KENNAMETAL INC.

P.O. Box 231 Latrobe, PA 15650 724-539-6141

Investor Relations Contact: Beth A. Riley

Media Relations Contact: Joy Chandler

DATE: April 27, 2005 FOR RELEASE: Immediate

KENNAMETAL REPORTS STRONG THIRD QUARTER RESULTS

- Q3 05 sales up 14 percent
- Adjusted Earnings per diluted share (EPS) of \$0.92, up 39 percent
- Adjusted EPS outlook for FY05 increased to \$3.17 \$3.22

LATROBE, Pa., April 27, 2005- Kennametal Inc. (NYSE: KMT) today reported fiscal 2005 third-quarter adjusted EPS of \$0.92 compared with prior year reported EPS of \$0.66 and original guidance of \$0.80 to \$0.85. Third quarter reported EPS of \$0.80 includes \$0.12 of charges related to the Full Service Supply (FSS) divestiture.

For the first nine months of fiscal 2005, adjusted EPS were \$2.26 compared with prior year adjusted EPS of \$1.34. Reported EPS for the current period were \$2.15 and include special items totaling \$0.11 related to the FSS divestiture. Prior year period reported EPS were \$1.20 and included special items totaling \$0.14.

Kennametal Chairman, President and Chief Executive Officer, Markos I. Tambakeras, said, "Building on the momentum of the first half, we sustained a robust rate of growth on top of the 14 percent growth posted in the third quarter of fiscal 2004. As a result, we delivered the highest quarterly sales and earnings in Kennametal's history, while continuing to generate strong cash flow. Consistent execution of our strategies through the Kennametal Value Business System supported growth in every geography and nearly every market, despite our modest automotive exposure—representing only 18 percent of sales, less than half of which is in North America. We also continued to proactively improve the growth and profitability profile of our portfolio with the Extrude Hone acquisition and the announced divestiture of the Full Service Supply business."

Highlights of the Fiscal 2005 Third Quarter

- Sales of \$597 million up 14 percent versus the same quarter last year, including 12 percent organic sales growth, 3 percent benefit from foreign currency exchange and 2 percent from acquisitions offset by 3 percent from fewer workdays.
- Reported net income was \$31 million versus \$24 million, as improved sales volume was leveraged against a more productive operating structure offset by charges related to the FSS divestiture.
- Net cash flow from operations was \$66 million versus \$54 million last year. Free operating cash flow was \$45 million versus the prior year level of \$41 million due primarily to increased operating leverage.
- Debt to capital decreased to 32 percent versus 37 percent at the end of the prior year quarter, including the impact of the Extrude Hone acquisition.
- Adjusted Return on Invested Capital improved 290 basis points to 9.1 percent versus 6.2 percent in the prior year.
- Completed the acquisition of Extrude Hone Corporation for approximately \$133.6 million, net of acquired cash and direct acquisition costs.

Highlights of First Nine Months of Fiscal 2005

- Sales of \$1.7 billion up 18 percent on 14 percent organic sales growth, 3 percent benefit from foreign currency exchange and 2 percent from acquisitions offset by 1 percent from fewer workdays.
- Reported net income was \$82 million versus \$44 million in the same period last year, reflecting the benefits of increased operating leverage, partially offset by charges related to the FSS divestiture.
- Net cash flow from operations was \$150 million versus \$109 million last year. Free operating cash flow totaled \$96 million for the nine-month period versus \$76 million in last year's comparable period, due to growth in cash from operations offset by increased capital spending.

Divestiture

As previously announced, Kennametal Inc. has signed a definitive agreement to sell its FSS business unit. During the quarter ended March 31, 2005, the Company recognized an impairment charge related to FSS goodwill of \$5 million and recorded a loss on assets held for sale of \$1 million. The impact on EPS was \$0.12 during the quarter and \$0.11 for the nine-month period.

This transaction is expected to close during Kennametal's Fiscal 2005 fourth quarter.

Outlook

Tambakeras said, "We are pleased to be on pace for a record year of sales and earnings, and remain steadfastly focused on delivering superior shareowner value."

Organic sales for the fourth quarter of fiscal 2005 are expected to grow 9 to 11 percent, despite significantly tougher comparisons. Reported EPS is expected to be \$0.90 to \$0.95. The effective tax rate for the fourth quarter is expected to be approximately 36 percent (this is an increase versus prior expectations of 32 percent). The full year rate is expected to be approximately 33 percent. As stated previously, the execution of our business strategy, as well as the impact of tax planning, will result in fluctuations of the tax rate from quarter to quarter.

Kennametal anticipates net cash flow provided by operating activities of approximately \$190 to \$215 million, or between 8 and 9 percent of sales, in fiscal 2005. Purchases of property, plant and equipment, net of proceeds from disposals of property, plant and equipment are still expected to be approximately \$75 to \$80 million. Adjusting net cash flow provided by operating activities for the above items, Kennametal expects to generate between \$115 and \$130 million of free operating cash flow for fiscal 2005.

Kennametal advises shareowners to note monthly order trends, for which the company makes a disclosure ten business days after the conclusion of each month. This information is available on the Investor Relations section of Kennametal's corporate web site at www.kennametal.com.

Dividend Declared

Kennametal also announced its Board of Directors declared a quarterly cash dividend of \$0.17 cents per share, payable May 24, 2005, to shareowners of record as of the close of business on May 9, 2005.

Third quarter results will be discussed in a live Internet broadcast at 10:00 a.m. (Eastern) today. Access the live or archived conference by visiting the Investor Relations section of Kennametal's corporate web site at www.kennametal.com.

This release contains "forward-looking" statements within the meaning of Section 27A of the Securities Act of 1933 and Section 21E of the Securities Exchange Act of 1934. You can identify these forward-looking statements by the fact they use words such as "should," "anticipate," "estimate," "approximate," "expect," "may," "will," "project," "intend," "plan," "believe," and others words of similar meaning and expression in connection with any discussion of future operating or financial performance. One can also identify forward-looking statements by the fact that they do not relate strictly to historical or current facts. These statements are likely to relate to, among other things, our goals, plans and projections regarding our financial position, results of operations, market position and product development, which are based on current expectations that involve inherent risks and uncertainties, including factors that could delay, divert or change any of them in the next several years. Although it is not possible to predict or identify all factors, they may include the following: global economic conditions; future terrorist attacks; epidemics; risks associated with integrating and divesting businesses and achieving the expected savings and synergies; demands on management resources; risks associated with international markets such as currency exchange rates, and social and political environments; competition; labor relations; commodity prices; demand for and market acceptance of new and existing products; and risks associated with the implementation of restructuring plans and environmental remediation matters. We can give no assurance that any goal or plan set forth in forward-looking statements can be achieved and readers are cautioned not to place undue reliance on such statements, which speak only as of the date made. We undertake no obligation to release publicly any revisions to forward-looking statements as a result of future events or developments.

Kennametal Inc. (NYSE:KMT) is the world's premier supplier of tooling, engineered components and advanced materials consumed in production processes. The company improves customers' competitiveness by providing superior economic returns through the delivery of application knowledge and advanced technology to master the toughest of materials application demands. Companies producing everything from airframes to coal, from medical implants to oil wells and from turbochargers to motorcycle parts recognize Kennametal for extraordinary contributions to their value chains. Customers buy over \$2.2 billion annually of Kennametal products and services—delivered by our 14,000 talented employees in over 60 countries—with almost 50 percent of these revenues coming from outside the United States. Visit us at www.Kennametal.com.

FINANCIAL HIGHLIGHTS

Consolidated Statements of Income (Unaudited)

(in thousands, except per share amounts)	Mar	r Ended ch 31,	Nine Mon Marc	h 31,
	2005	2004	2005	2004
Sales	\$ 597,355	\$ 524,230	\$1,685,009	\$1,429,583
Cost of goods sold (1)	386,094	348,376	1,118,939	961,990
Gross profit	211,261	175,854	566,070	467,593
Operating expense (2)	147,968	132,218	418,430	378,180
Restructuring and asset impairment charges(3)	4,707	_	4,707	3,670
Amortization of intangibles	723	614	1,894	1,570
Operating income	57,863	43,022	141,039	84,173
Interest expense	6,803	6,332	19,380	19,479
Other expense (income), net (4)	28	508	(2,786)	(2,010)
Income before provision for income taxes and minority interest	51,032	36,182	124,445	66,704
Provision for income taxes	18,933	11,579	39,540	21,345
Minority interest	1,449	533	3,354	1,632
Net income	\$ 30,650	\$ 24,070	<u>\$ 81,551</u>	\$ 43,727
Basic earnings per share	\$ 0.83	\$ 0.67	\$ 2.22	\$ 1.23
Diluted earnings per share	\$ 0.80	\$ 0.66	\$ 2.15	\$ 1.20
Dividends per share	\$ 0.17	\$ 0.17	\$ 0.51	\$ 0.51
Basic weighted average shares outstanding	37,093	35,828	36,736	35,589
Diluted weighted average shares outstanding	38,253	36,662	37,935	36,307

¹⁾ For the nine months ended March 31, 2004, these amounts include charges of \$0.1 million for integration activities related to the Widia acquisition, \$2.9 million related to restructuring programs, and \$0.8 million for a pension curtailment.

²⁾ For the quarter and nine months ended March 31, 2005, these amounts include a loss on assets held for sale of \$1.5 million. For the nine months ended March 31, 2004, these amounts include charges of \$1.4 million for integration activities related to the Widia acquisition, \$1.8 million related to a reserve for a note receivable from a divestiture of a business by Kennametal in 2002, and \$0.5 million related to a pension curtailment.

³⁾ For the quarter and nine months ended March 31, 2005, these amounts include \$4.7 million related to a FSS goodwill impairment charge. For the nine months ended March 31, 2004, these amounts include \$3.7 million related to restructuring programs.

⁴⁾ For the nine months ended March 31, 2004, these amounts include income of \$4.4 million related to a gain on the sale of Toshiba Tungaloy investment and a charge of \$0.2 million on a reserve for a note receivable from a divestiture of a business by Kennametal in 2002.

In addition to reported results under generally accepted accounting principles in the United States of America (GAAP), the following financial highlight tables also include, where appropriate, a reconciliation of results excluding special items, free operating cash flow, debt to capital, and adjusted return on invested capital (which are non-GAAP measures), to the most directly comparable GAAP measures. Management believes that the investor should have available the same information that management uses to assess operating performance, determine compensation, and assess the capital structure of the Company. These non-GAAP measures should not be considered in isolation or as a substitute for the most comparable GAAP measures. Non-GAAP financial measures utilized by the Company may not be comparable to non-GAAP financial measures used by other companies.

RECONCILIATION TO GAAP - QUARTER ENDED MARCH 31, 2005 (Unaudited)

				Ot	her		D	iluted
		Operating	Operating	(Inco	me) /	Net	Ea	rnings
	Gross Profit	Expense	Income	Exp	ense	Income	Pe	r Share
2005 Reported Results	\$ 211,261	\$147,968	\$ 57,863	\$	28	\$ 30,650	\$	0.80
FSS goodwill impairment charge	_		4,707		_	3,306		0.09
Loss on assets held for sale	_	(1,546)	1,546		_	1,086		0.03
2005 Results, excluding special items	\$ 211,261	\$146,422	\$ 64,116	\$	28	\$ 35,042	\$	0.92

Reported EPS for the quarter ended March 31, 2005 of \$0.80 is up 21 percent from reported EPS of \$0.66 for the quarter ended March 31, 2004. Adjusted EPS for the quarter ended March 31, 2005 of \$0.92 is up 39 percent from reported EPS of \$0.66 for the quarter ended March 31, 2004.

RECONCILIATION TO GAAP - NINE MONTHS ENDED MARCH 31, 2005 (Unaudited)

				Other		D	iluted
		Operating	Operating	(Income) /	Net	Ea	arnings
	Gross Profit	Expense	Income	Expense	Income	Pe	r Share
2005 Reported Results	\$ 566,070	\$418,430	\$ 141,039	\$ (2,786)	\$ 81,551	\$	2.15
FSS goodwill impairment charge	_	_	4,707	_	3,277		80.0
Loss on assets held for sale	_	(1,546)	1,546	_	1,076		0.03
2005 Results, excluding special items	\$ 566,070	\$416,884	\$147,292	\$ (2,786)	\$ 85,904	\$	2.26

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For the quarter ended March 31, 2004, there were no special items.

RECONCILIATION TO GAAP – NINE MONTHS ENDED MARCH 31, 2004 (Unaudited)

	Gross Profit	Operating Expense	Operating Income	Other (Income) / Expense	Net Income	Diluted Earnings Per Share
2004 Reported Results	\$ 467,593	\$378,180	\$ 84,173	\$ (2,010)	\$ 43,727	\$ 1.20
MSSG restructuring	2,850	_	5,023	_	3,416	0.10
AMSG restructuring	_	_	1,497	_	1,018	0.03
Widia integration costs – MSSG	63	(1,448)	1,511	_	1,027	0.03
Widia integration costs — AMSG	48	_	48	_	33	_
Pension curtailment	779	(520)	1,299	_	883	0.02
Gain on Toshiba investment	_	_	_	4,397	(2,990)	(80.0)
Note receivable	_	(1,817)	1,817	(183)	1,360	0.04
2004 Results, excluding special items	\$ 471,333	\$374,395	\$ 95,368	\$ 2,204	\$ 48,474	\$ 1.34

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SEGMENT DATA (Unaudited):

	Quarter Marc		Nine Mon Marc	
	2005	2004	2005	2004
Outside Sales:				
Metalworking Solutions and Services Group	\$357,197	\$317,506	\$1,009,297	\$ 872,128
Advanced Materials Solutions Group	135,460	111,464	375,673	299,846
J&L Industrial Supply	67,054	60,074	189,809	158,554
Full Service Supply	37,644	35,186	110,230	99,055
Total Outside Sales	\$597,355	\$524,230	\$1,685,009	\$1,429,583
Sales By Geographic Region:				
Within the United States	\$323,484	\$289,506	\$ 926,791	\$ 791,151
International	273,871	234,724	758,218	638,432
Total Sales by Geographic Region	\$597,355	\$524,230	\$1,685,009	\$1,429,583
Operating Income (Loss), as reported:				
Metalworking Solutions and Services Group	\$ 53,555	\$ 36,751	\$ 135,150	\$ 82,937
Advanced Materials Solutions Group	22,211	15,146	50,613	36,375
J&L Industrial Supply	7,915	6,419	19,502	13,410
Full Service Supply	(5,036)	376	(4,370)	(64)
Corporate and eliminations (1)	(20,782)	(15,670)	(59,856)	(48,485)
Total Operating Income, as reported	\$ 57,863	\$ 43,022	\$ 141,039	\$ 84,173
Operating Income (Loss), excluding special items:				
Metalworking Solutions and Services Group	\$ 53,555	\$ 36,751	\$ 135,150	\$ 89,471
Advanced Materials Solutions Group	22,211	15,146	50,613	37,920
J&L Industrial Supply	7,915	6,419	19,502	13,410
Full Service Supply	1,217	376	1,883	(64)
Corporate and eliminations (1)	(20,782)	(15,670)	(59,856)	(45,369)
Total Operating Income, excluding special items	\$ 64,116	\$ 43,022	\$ 147,292	\$ 95,368

⁽¹⁾ Includes corporate functional shared services and intercompany eliminations.

OPERATING INCOME (LOSS) RECONCILIATION (Unaudited):

			QUARTER ENI	DED MARCH 31,		
	MSSG	AMSG	J&L	FSS	Corp & Elim	Total
2005 Reported Operating Income (Loss)	\$ 53,555	\$ 22,211	\$ 7,915	\$ (5,036)	\$ (20,782)	\$ 57,863
FSS goodwill impairment charge		_	_	4,707		4,707
Loss on assets held for sale				1,546		1,546
2005 Operating Income (Loss), excluding special items	\$ 53,555	\$ 22,211	\$ 7,915	\$ 1,217	\$ (20,782)	\$ 64,116
		ľ	NINE MONTHS E	NDED MARCH 31	l ,	
	1,000					
	MSSG	AMSG	J&L	FSS	Corp & Elim	Total
2005 Reported Operating Income (Loss)	\$ 135,150	* 50,613	J&L \$ 19,502	FSS \$ (4,370)	Corp & Elim \$ (59,856)	Total \$ 141,039
2005 Reported Operating Income (Loss) FSS goodwill impairment charge						
1 1 5 ()				\$ (4,370)		\$141,039

For the quarter ended March 31, 2004, there were no special items.

		1	NINE MONTHS E	NDED MARCH 3	1,	
	MSSG	AMSG	J&L	FSS	Corp & Elim	Total
2004 Reported Operating Income (Loss)	\$ 82,937	\$ 36,375	\$ 13,410	\$ (64)	\$ (48,485)	\$ 84,173
Restructuring	5,023	1,497	_	_	_	6,520
Widia integration costs	1,511	48	_	_	_	1,559
Pension curtailment	_	_	_	_	1,299	1,299
Note receivable	_	_	_	_	1,817	1,817
2004 Operating Income (Loss), excluding special items	\$ 89,471	\$ 37,920	\$ 13,410	\$ (64)	\$ (45,369)	\$ 95,368

RECONCILIATION TO FREE OPERATING CASH FLOW INFORMATION (Unaudited):

	Mai	er Ended rch 31,	Marc	iths Ended th 31,
	2005	2004	2005	2004
Net income	\$ 30,650	\$ 24,070	\$ 81,551	\$ 43,727
Other non-cash items	12,332	4,238	16,565	15,457
Depreciation and amortization	16,931	16,913	48,540	48,753
Change in inventory	(8,751)	(1,969)	(21,481)	13,468
Change in accounts receivable	(29,766)	(26,610)	(14,774)	(3,213)
Change in accounts payable	12,340	18,260	991	9,080
Change in other assets and liabilities	32,569	19,222	38,339	(17,805)
Net cash flow provided by operating activities	66,305	54,124	149,731	109,467
Purchase of property, plant and equipment	(21,523)	(14,207)	(57,292)	(36,060)
Proceeds from disposals of property, plant and equipment	579	610	3,912	2,998
Free operating cash flow	\$ 45,361	\$ 40,527	\$ 96,351	\$ 76,405

CONDENSED BALANCE SHEETS (Unaudited):

	03/31/05	12/31/04	09/30/04	06/30/04	03/31/04
ASSETS					
Cash and equivalents	\$ 34,792	\$ 32,168	\$ 28,688	\$ 25,940	\$ 27,528
Trade receivables, net of allowance	382,188	367,940	369,008	364,725	357,795
Receivables securitized	(120,749)	(115,253)	(115,309)	(117,480)	(108,916)
Accounts receivable, net	261,439	252,687	253,699	247,245	248,879
Inventories	408,713	421,183	404,478	388,077	387,202
Deferred income taxes	98,063	99,731	96,144	95,240	88,480
Current assets held for sale	50,469	_	_		
Other current assets	32,353	39,605	37,178	40,443	38,803
Total current assets	885,829	845,374	820,187	796,945	790,892
Property, plant and equipment, net	512,806	506,253	487,616	484,475	481,793
Goodwill and intangible assets, net	661,908	543,062	546,487	542,014	554,614
Assets held for sale	2,715	_	_	_	_
Other assets	135,873	133,451	115,733	115,229	57,743
Total	\$2,199,131	\$2,028,140	\$1,970,023	\$1,938,663	\$1,885,042
LIABILITIES					
Short-term debt, including notes payable	\$ 56,225	\$ 28,888	\$ 116,446	\$ 126,807	\$ 8,193
Accounts payable	142,268	142,465	146,543	148,216	132,246
Current liabilities held for sale	14,437	´ —	· —	´ —	_
Accrued liabilities	245,534	226,568	217,636	211,504	200,304
Total current liabilities	458,464	397,921	480,625	486,527	340,743
Long-term debt	428,943	376,268	318,989	313,400	486,119
Deferred income taxes	91,088	56,340	65,973	67,426	39,132
Other liabilities	179,786	174,855	162,627	167,926	192,546
Total liabilities	1,158,281	1,005,384	1,028,214	1,035,279	1,058,540
	, ,	, ,	, ,	, ,	, ,
MINORITY INTEREST	19,664	19,249	17,377	16,232	16,598
		ŕ	ŕ	ŕ	ŕ
SHAREOWNERS' EQUITY	1,021,186	1,003,507	924,432	887,152	809,904
Total	\$2,199,131	\$2,028,140	\$1,970,023	\$1,938,663	\$1,885,042
	-more-				
	10				

Debt to Capital Reconciliation (Unaudited):

	March	
Total debt	2005 \$ 485,168	\$ 494,312
Total shareowners' equity	1,021,186	809,904
Debt to equity, GAAP	47.5%	61.0%
Total debt	\$ 485,168	\$ 494,312
Minority interest	19,664	16,598
Total shareowners' equity	1,021,186	809,904
Total capital	\$1,526,018	\$1,320,814
Debt to Conital	21.00/	27 40/
Debt to Capital	31.8%	37.4%
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11		

RETURN ON INVESTED CAPITAL (Unaudited):

For the Period Ended March 31, 2005

	3/31/2005	12/31/2004	9/30/2004	6/30/2004	3/31/2004	Average
Invested Capital						
Debt	\$ 485,168	\$ 405,156	\$ 435,435	\$ 440,207	\$ 494,312	\$ 452,056
Accounts receivable securitized	120,749	115,253	115,309	117,480	108,916	115,541
Minority interest	19,664	19,249	17,377	16,232	16,598	17,824
Shareowners' equity	1,021,186	1,003,507	924,432	887,152	809,904	929,236
Total	\$1,646,767	\$1,543,165	\$1,492,553	\$1,461,071	\$1,429,730	\$1,514,657
				0		
		3/31/2005	12/31/2004	Quarter Ended 9/30/2004	6/30/2004	Total
Interest Expense						
Interest expense		\$ 6,803	\$ 6,121	\$ 6,456	\$ 6,405	\$ 25,785
Securitization interest		868	757	580	443	2,648
Total interest expense		\$ 7,671	\$ 6,878	\$ 7,036	\$ 6,848	\$ 28,433
Income tax benefit						9,099
Total Interest Expense, net of tax						\$ 19,334
		2/24/2005	12/21/2004	Quarter Ended	0/20/2004	m . 1
Total Income		3/31/2005	12/31/2004	9/30/2004	6/30/2004	Total
Net Income, as reported		\$ 30,650	\$ 28,181	\$ 22,720	\$ 29,852	\$ 111,403
ret meome, as reported		Ψ 50,050	Ψ 20,101	Ψ 22,720	Ψ 23,032	Ψ 111,405
Restructuring and asset impairment charges		3,306	_	_	_	3,306
Loss on assets held for sale		1,086	_	_	_	1,086
Minority interest expense		1,449	928	977	(36)	3,318
Total Income, excluding special items		\$ 36,491	\$ 29,109	\$ 23,697	\$ 29,816	\$ 119,113
						
Total Income, excluding special items						\$ 119,113
Total Interest Expense, net of tax						19,334
						\$ 138,447
Average invested capital						\$1,514,657
Adjusted Return on Invested Capital						9.1%
Return on Invested Capital calculated utilizing Net Inc	ome, as reported is	as follows:				
Net Income, as reported						\$ 111,403
Total Interest Expense, net of tax						19,334
						\$ 130,737
Average invested capital						\$1,514,657
Return on Invested Capital						8.6%

RETURN ON INVESTED CAPITAL (Unaudited):

For the Period Ended March 31, 2004

Average invested capital **Return on Invested Capital**

		10/06/22		/D.O. /D.O.O.D	0.100.100	0.104.15		_
Invested Capital	3/31/2004	12/31/2003	9	/30/2003	6/30/2003	3/31/2003		Average
Invested Capital	¢ 404.212	¢ 401.227	ď	F20 120	¢ F2F C07	¢ 500.105	ď	F20 220
Debt Accounts receivable securitized	\$ 494,312	\$ 481,327 101,422	Э		\$ 525,687	\$ 580,135	Э	520,320
	108,916 16,598	16,286		95,318 16,089	99,316 18,880	93,614 18,070		99,717
Minority interest	809,904	791,442		746,562	721,577	756,511		17,185 765,199
Shareowners' equity			ф. <u>1</u>				ф 1	
Total	\$1,429,730	\$1,390,477	\$ 1	,378,107	\$1,365,460	\$1,448,330	\$]	,402,421
		3/31/2	0004	12/31/2003	Quarter Ende 9/30/2003	6/30/2003		Total
Interest Expense		3/31/2	.004	12/31/2003	3/30/2003	0/30/2003		10(81
Interest expense		\$ 6,	,332	\$ 6,547	\$ 6,600	\$ 9,108		\$ 28,587
Securitization interest			356	483	397	413		1,649
Total interest expense			,688	\$ 7,030	\$ 6,997	\$ 9,521		\$ 30,236
Income tax benefit								9,676
Total interest expense, net of tax							;	\$ 20,560
		2/24/200		12/21/2002	Quarter			m . I
Total Income		3/31/200	14	12/31/2003	9/30/2003	6/30/2003		Total
Net income, as reported		\$ 24,07	70	\$ 10,892	\$ 8,764	\$ (4,868)	\$	38,858
Minority interest expense		53	33	404	695	74		1,706
MSSG restructuring		_	_	1,109	2,307	2,194		5,610
AMSG restructuring		_	_	1,018	_	857		1,875
Corporate restructuring		-		´—	_	(69)		(69)
J&L restructuring		-	_	_	_	(45)		(45)
Widia integration costs — MSSG		-	_	_	1,027	1,758		2,785
Widia integration costs — AMSG		-	_	_	33	818		851
AMSG electronics impairment		-	_	_	_	15,269		15,269
Pension curtailment		-	_	883	_	_		883
Gain on Toshiba investment		_	_	(2,990)	_	_		(2,990)
Note receivable			_	1,360				1,360
Total Income, excluding special items		\$ 24,60)3	\$ 12,676	\$ 12,826	\$ 15,988	\$	66,093
Total Income, excluding special items			=				\$	66,093
Total Interest Expense, net of tax								20,560
							\$	86,653
Average invested capital							\$1	,402,421
Adjusted Return on Invested Capital								6.2%
Return on Invested Capital calculated utilizing Ne	t Income, as reported is	as follows:						
Net Income, as reported							\$	38,858
Total Interest Expense, net of tax								20,560
							\$	59,418
Average invested capital							\$1	402,421
Paturn on Invested Capital								1 70